

ENGLISH  
ESPAÑOL

TRUPER®  
INDUSTRIAL

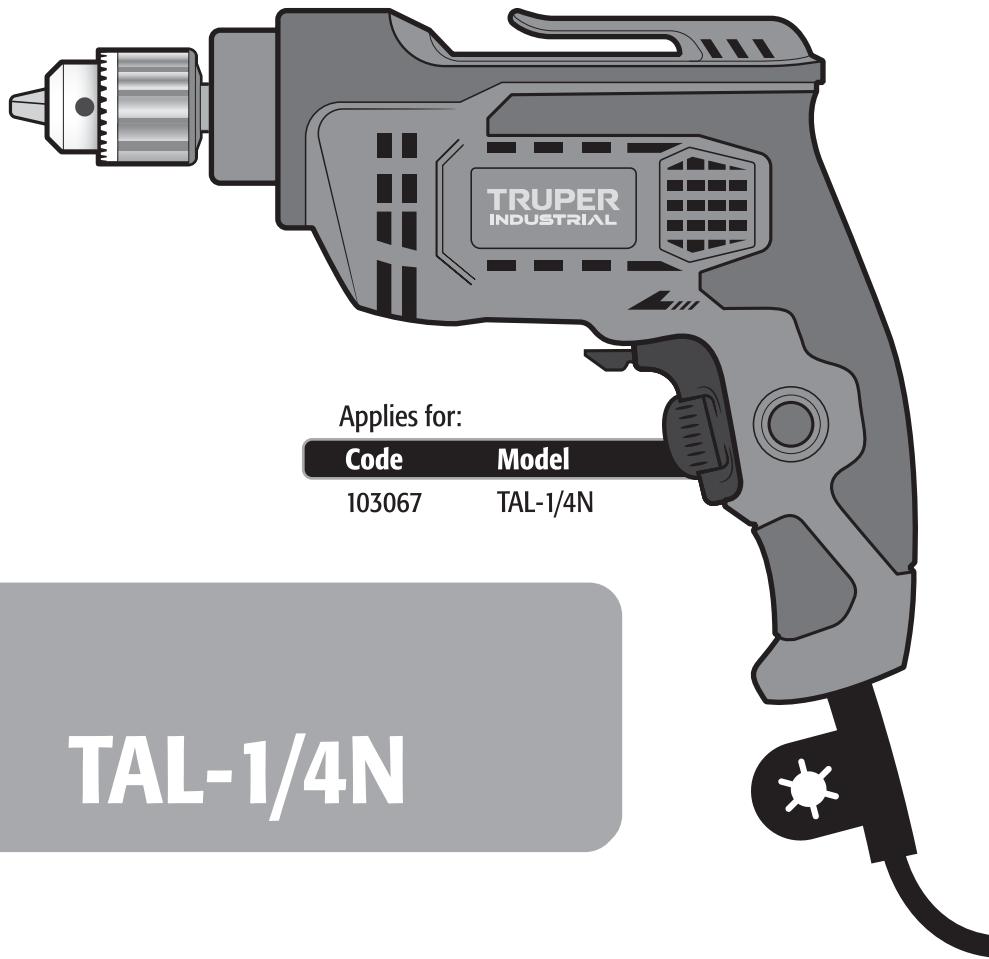
Manual  
**Drill**

**3.2 A**

Motor

**1/4"**

Chuck



**TAL-1/4N**



**CAUTION**



Read this manual thoroughly  
before using the tool.



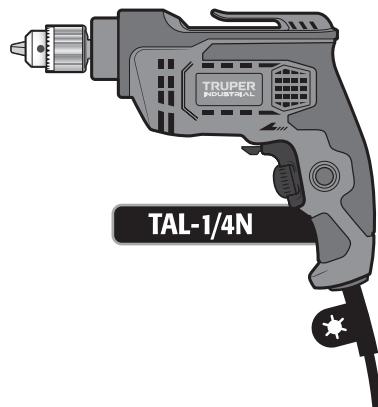
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**CAUTION**

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.



## TAL-1/4N

Code	•	103067
Description	•	Drill
Chuck	•	1/4" (6.5 mm)
Voltage	•	127 V~
Frequency	•	60 Hz
Current	•	3.2 A
Power	•	380 W
Speed	•	0 RPM - 3300 RPM
Drilling Capacity	•	Steel: 15/64"   Wood: 19/32"
Duty cycle	•	50 minutes work per 20 minutes idle. Maximum 6 hours per day.
Conductors	•	18 AWG x 2C with insulating temperature of 221 °F
Insulation	•	Class II
		IP Grade • IP20

Power Cord Grips used in this product: Type "Y".

Tool Build Quality: Reinforced insulation

Thermal insulation on motor winding: Class E.

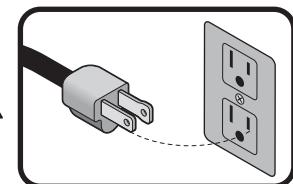
**WARNING** Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a **TRUPER**® Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

**WARNING** Before gaining access to the terminals all power sources should be disconnected.



## Power requirements

**WARNING** Double insulated and reinforced insulation tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit into any polarized plug and will only fit one way. If the plug does not fit in the socket, flip it over. If it still does not fit, contact a qualified electrician or install a polarized plug. Do not alter the plug in any way. Both types of insulation eliminate the need for a grounded, three-part power cord or grounded power system.



**WARNING** When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere Capacity	Number of Conductors	Extension gauge	
		from 5.9' to 49.2'	higher than 49.2'
from 0 A and up to 10 A		18 AWG(*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A	3 (one grounded)	14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

\* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

**WARNING** When operating power tools outdoors, use a **VOLTECK**® grounded extension cable labeled "For Outdoors Use". These extensions are especially designed for operating outdoors and reduce the risk of electric shock.



**⚠ WARNING!** Read carefully all safety warnings and instructions listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

**Work area**

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause loss of control.

**Electrical Safety**

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.



Modified plugs and different power outlets increase the risk of electric shock.

Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

**Personal safety**

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times. This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.



If you have dust extraction and collection devices connected onto the tool, inspect their connections and use them correctly. Using these devices reduce dust-related risks.

**Power Tools Use and Care**

Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.



Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.

Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.



Most accidents are caused due to poor maintenance to the tools.

Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

**Service**

Repair the tool in a **TRUPER** Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.



This tool is in compliance with  
the Official Mexican Standard  
(NOM - Norma Oficial Mexicana).

# Safety standards for drills

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## Choose the right bit

**CAUTION** • Choose the right bit for the work piece. It reduces the risk of severe injury and makes the job easier.

- To work on metal or plastic, use bits suitable for metal. Sizes encompass a minimum of 0.05" and up to the chuck maximum capacity (0.37").
- On wood, use regular bits suitable for wood. In any case, to drill 0.256" or smaller orifices, use bits designed to drill on metal.
- Do not try using bits exceeding the chuck capacity.

## Before using the drill

- Before starting to work with the drill, take a few minutes to assess the job to be done and double-check all the safety caution rules.

**WARNING** • Fit the bit into the chuck. Remove the chuck wrench before drilling. Failure to follow this instruction shoots out the chuck wrench with great speed and cause severe injury.

**DANGER** • Before drilling walls, floors or ceiling, look for any built-in objects, like power cables and conductors or pipes.

**DANGER** • Verify the switch is in the OFF position before connecting the drill. Otherwise, it can unexpectedly start operating and could cause sever injuries.

**CAUTION** • Turn off and disconnect the tool before reversing the chuck's direction as well as fitting or replacing bits.

## While operating the drill

- Use the auxiliary handles, if supplied with the tool. Loss of control may result in personal injury.
- Hold the tool by the isolated parts. The cutting part of bit could come into contact with hidden wiring or with its own power cord. Making contact with a power cord causes the tool metal parts get electrified and may result in electric shock to the user.
- Do not force the tool to excessive workloads.

**CAUTION** • Turn off the drill immediately if the bit gets stuck into de work piece. Then, remove the bit off the work piece. Do not try removing stuck bits turning on and off the tool.

• Do not apply too much force on the tool in order to accelerate the drilling procedure. The bit could get damaged and the tool would loose efficiency and useful life.

**WARNING** • A large diameter bit causes a higher reactive force leading to losing control over the tool. To avoid this possibility, firmly hold the tool with both hands and keep balanced footing. Drill at 90°

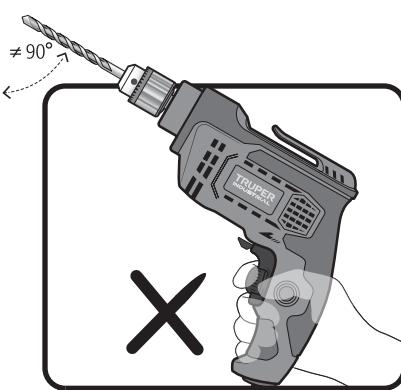
• Be prepared to relax the drilling force when the bit goes through the material. Sudden movements could break the bit or damage the drill.

**CAUTION** • Do not touch the bit or the orifices immediately after drilling. Wait until they cool down to handle them. Do not try to cool them down using water or oil.

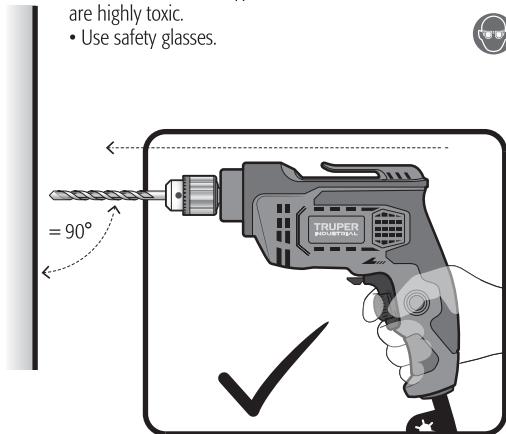
• Immediately after using do not set the tool where there are particles and / or dust. They can be absorbed into the tool mechanism and cause damage.

• Use earplugs when using the drill.  
Exposure to noise can cause hearing loss.  
• Use dust mask and dust extractor if necessary.  
Remember that materials such as asbestos, paint with lead, additives, some types of wood, metals or minerals are highly toxic.

• Use safety glasses.

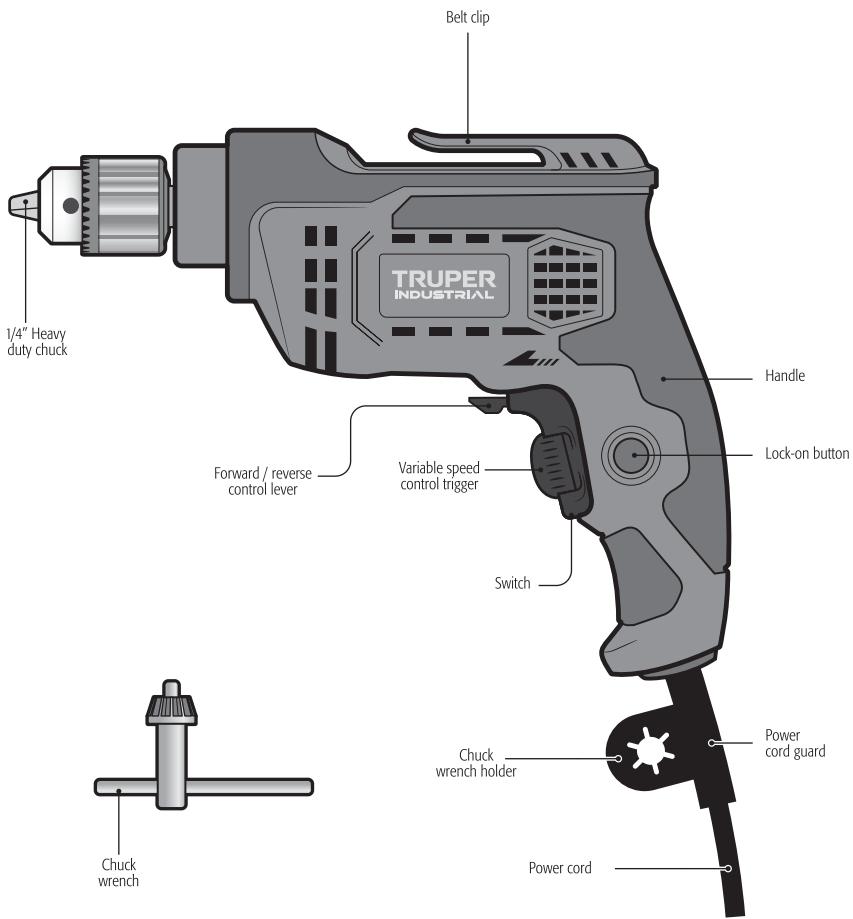


Wrong way to operate the drill.



Right way to operate the drill.





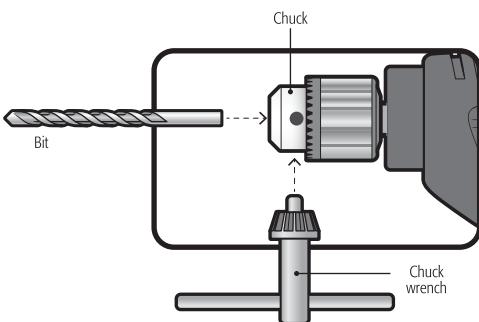
# Preparation

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## Bit fitting

- Put the bit into the chuck until it stops. Fasten with the chuck wrench and tighten alternatively the chuck into each of the orifices.

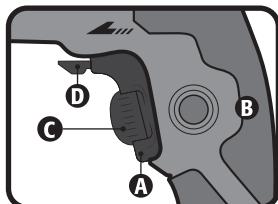
**⚠️ WARNING** Clean burrs and any other foreign objects from the drill bit and drill bit, otherwise the drill bit may not be tight and cause serious personal injury.



# Start up

## Start up and operation control

- Intermittent operation:  
Connect the plug into the power outlet.  
Press the switch (A) to start the drill.  
To stop, just release the switch.
- Continuous operation:  
Connect the plug into the power outlet.  
Press the switch (A) and block it pressing the lock-on button (B).  
To stop, press and then, release the switch.



## Speed control for smooth starting

- The tool can operate in different speeds. These can be selected adjusting the speed control (C). Turn the speed control in a clockwise direction to increase the Drill speed. Turn in a counterclockwise direction to decrease speed.

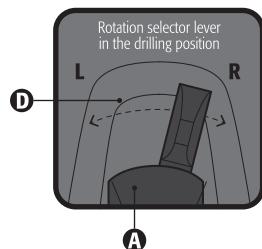
## Maximum speed control

- With wheel (C) the maximum speed can be adjusted from low to high.  
Switch on the tool. Lock the switch. Turn wheel (C) to select maximum speed.

## Changing direction of rotation

- When not properly set in left/right position, switch (A) can not be activated

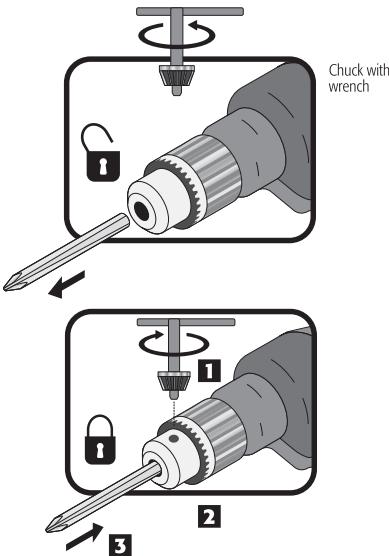
**⚠️ WARNING** Change direction of rotation only when tool is at a complete standstill.



## Chuck Change

- Insert the bit as deep as possible in the chuck.

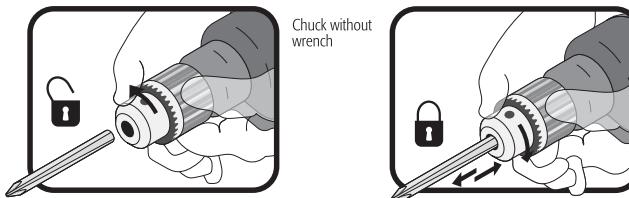
**WARNING** Do not use bits with a damaged shank



## Use the appropriate bits

**WARNING** Only use sharp bits.

- For drilling in concrete or stone a steady pressure on the drill is required
- When drilling ferrous metals:
  - pre-drill a smaller hole, when a large hole is required
  - lubricate drill bit occasionally with oil
  - splinter-free drilling in wood
  - dust-free drilling in ceilings
  - drilling in tiles without skidding



## Cleaning and care

- Keep the vent slots clean and without obstructions to guarantee adequate motor cooling.
- Inspect every now and then all the mounting screws and verify they are correctly fastened. If a screw is loose tighten immediately.

## Service

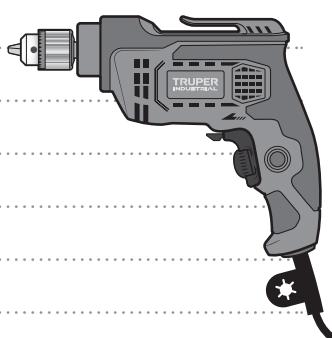
- Service for the tools shall only be carried out in a **TRUPER®** Authorized Service Center.
- Service and maintenance carried out by non-qualified people may be dangerous and could cause personal injury. It also makes the Warranty void.

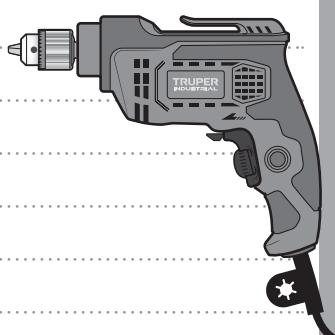
## Lubrication

- We recommend taking the tool to a **TRUPER®** Authorized Service Center to lubricate the drive wheel every time replacing carbon brushes is needed.

## Carbon brush replacement

- Carbons should be checked periodically. When worn take the tool to a **TRUPER®** Authorized Service center to have them replaced.
- After replacement ask to see if the new carbons can move freely inside the carbon housing and to run the motor 5 minutes to even contact between carbons and commutator.
- Use only original **TRUPER®** spare carbons specifically designed with the hardness and resistance adequate for each type of motor. Carbons that are out of specification could damage the motor.
- Both carbons should be changed simultaneously.





# Authorized service centers

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In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage [WWW.TRUPER.COM](http://WWW.TRUPER.COM) to get an updated list, or call our toll-free numbers 800 690-6990 or 800 018-7873 to get information about the nearest Service Center.

AGUASCALIENTES	<b>DE TODO PARA LA CONSTRUCCIÓN</b> GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL: 449 994 0537	
BAJA CALIFORNIA	<b>SUCURSAL TIJUANA</b> AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL FLORIDO II, C.P. 22244, TIJUANA, B.C. TEL: 664 969 5100	
BAJA CALIFORNIA SUR	<b>FIX FERRETERÍAS</b> FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S. TEL: 613 132 1115	
CAMPECHE	<b>TORNILLERÍA Y FERRETERÍA AAA</b> AV. ALVARO OBREGÓN #324, COL. ESPERANZA C.P. 24080 CAMPECHE, CAMP. TEL: 981 815 2808	
CHIAPAS	<b>FIX FERRETERÍAS</b> AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700, TAPACHULA, CHIS. TEL: 962 118 4083	
CHIHUAHUA	<b>SUCURSAL CHIHUAHUA</b> AV. SILVESTRE TERRAZAS #12-111, PARQUE INDUSTRIAL BAFAR, CARRETERA MÉXICO CUAUHTÉMOC, C.P. 31415, CHIHUAHUA, CHIH. TEL: 614 434 0052	
CIUDAD DE MÉXICO	<b>FIX FERRETERÍAS</b> EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35, COL. CENTRO, C.P. 06060, CUAUHTÉMOC, CDMX. TEL: 55 5522 5031 / 5522 4861	
COAHUILA	<b>SUCURSAL TORREÓN</b> CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL ORIENTE, C.P. 27278, TORREÓN, COAH. TEL: 871 209 68 23	
COLIMA	<b>BOMBAS Y MOTORES BYMTESA DE MANZANILLO</b> BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE SEPTIEMBRE, C.P. 28239, MANZANILLO, COL. TEL: 314 332 1986 / 332 2013	
DURANGO	<b>TORNILLOS ÁGUILA, S.A. DE C.V.</b> MAZURIÓN #200, COL. LUIS ECHEVERRÍA, DURANGO, DGO. TEL: 618 817 1946 / 618 818 2844	
ESTADO DE MÉXICO	<b>SUCURSAL CENTRO JILOTEPEC</b> PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257 TEL: 761 782 9101 EXT. 5728 Y 5102	
GUANAJUATO	<b>CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.</b> AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010, CELAYA, GTO. TEL: 461 617 7578 / 79 / 80 / 88	
GUERRERO	<b>CENTRO DE SERVICIO ECLIPSE</b> CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010, CHILPANCINGO, GRO. TEL: 747 478 5793	
HIDALGO	<b>FERREPRECIOS S.A. DE C.V.</b> LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO, HGO. TEL: 775 753 6615 / 775 753 6616	
JALISCO	<b>SUCURSAL GUADALAJARA</b> AV. ADOLFO B. HORN # 6800, COL. SANTA CRUZ DEL VALLE, C.P.: 45655, TLAJOMULCO DE ZUÑIGA, JAL. TEL: 33 3606 5285 AL 90	
MICHOACÁN	<b>FIX FERRETERÍAS</b> AV. PASEO DE LA REPÚBLICA #3140-A, COL. EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA, MICH. TEL: 443 334 6858	
MORELOS	<b>FIX FERRETERÍAS</b> CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL. CENTRO, C.P. 62740, CUAUTLA, MOR. TEL: 735 352 8931	
NAYARIT	<b>HERRAMIENTAS DE TEPIC</b> MAZATLÁN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY. TEL: 311 258 0540	
NUEVO LEÓN	<b>SUCURSAL MONTERREY</b> CARRETERA LAREDO #300, 1B MONTERREY PARKS, COLONIA PUERTA DE ANAHUAC, C.P. 66052, ESCOBEDO, NUEVO LEÓN, TEL: 81 8352 8791 / 81 8352 8790	
OAXACA	<b>FIX FERRETERÍAS</b> AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300, TUXTEPEC, OAX. TEL: 287 106 3092	
PUEBLA	<b>SUCURSAL PUEBLA</b> AV. PERIFÉRICO #2-A, SAN LORENZO ALMECATLA, C.P. 72710, CUAUTLA/CING, PUE. TEL: 222 282 8282 / 84 / 85 / 86	
QUERÉTARO	<b>ARU HERRAMIENTAS S.A. DE C.V.</b> AV. PUERTO DE VERACRUZ #110, COL. RANCHO DE ENMEDIO, C.P. 76842, SAN JUAN DEL RÍO, QRO. TEL: 427 268 4544	
QUINTANA ROO	<b>FIX FERRETERÍAS</b> CARRETERA FEDERAL MZ. 46 LT. 3 LOCAL 2, COL. EJIDAL, C.P. 77710 PLAYA DEL CARMEN, Q.R. TEL: 984 267 3140	
SAN LUIS POTOSÍ	<b>FIX FERRETERÍAS</b> AV. UNIVERSIDAD #1850, COL. EL PASEO, C.P. 78320, SAN LUIS POTOSÍ, S.L.P. TEL: 444 822 4341	
SINALOA	<b>SUCURSAL CULIACÁN</b> AV. JESÚS KUMATE SUR #4301, COL. HACIENDA DE LA MORA, C.P. 80143, CULIACÁN, SIN. TEL: 667 173 9139 / 173 8400	
SONORA	<b>FIX FERRETERÍAS</b> CALLE 5 DE FEBRERO #517, SUR LT. 25 MZ. 10, COL. CENTRO, C.P. 85000, CD. OBREGÓN, SON. TEL: 644 413 2392	
TABASCO	<b>SUCURSAL VILLAHERMOSA</b> CALLE HELIO LOTES 1, 2 Y 3 MZ. #1, COL. INDUSTRIAL, 2A ETAPA, C.P. 86010, VILLAHERMOSA, TAB. TEL: 993 353 7244	
TAMAULIPAS	<b>VM ORINGS Y REFACCIONES</b> CALLE ROSITA #527 ENTRE 20 DE NOVIEMBRE Y GRAL. RODRÍGUEZ, FRACC. REYNOSA, C.P. 88780, REYNOSA, TAMS. TEL: 899 926 7552	
TLAXCALA	<b>SERVICIOS Y HERRAMIENTAS INDUSTRIALES</b> PABLO SIDAR #132, COL. BARRIO DE SAN BARTOLOMÉ, C.P. 90970, SAN PABLO DEL MONTE, TLAX. TEL: 222 271 7502	
VERACRUZ	<b>LA CASA DISTRIBUIDORA TRUPER</b> BLVD. PRIMAVERA ESQ. HORTENSIA S/N, COL. PRIMAVERA C.P. 93308, POZA RICA, VER. TEL: 782 823 8100 / 826 8484	
YUCATÁN	<b>SUCURSAL MÉRIDA</b> CALLE 33 #600 Y 602, LOCALIDAD ITZINCAB Y MULSAY, MPIO. UMÁN, C.P. 97390, MÉRIDA, YUC. TEL: 999 912 2451	

Code	Model	Brand
103067	TAL-1/4N	<b>TRUPER®</b> INDUSTRIAL

**Warranty.** Duration: 5 year. Coverage: parts, components and workmanship against manufacturing or operating defects, except if used under conditions other than normal; when it was not operated in accordance with the instructive; was altered or repaired by personnel not authorized by **TRUPER®**. To make the warranty valid, only present the product in the establishment where you bought it or in Corregidora 35, Centro, Cuauhtémoc, CDMX, 06060, where you can also purchase parts, components, consumables and accessories. The costs of transportation of the product that derive from its fulfillment of its service network are included. **TRUPER® will not require any proof of purchase to make the warranty effective.** Phone number 800-018-7873. Made in China. Imported by TRUPER, S.A. de C.V. Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257, Phone number 761 782 9100.



Stamp of the business:  
Delivery date: